

# Schedule of Accreditation

issued by

## United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-upon-Thames, TW18 3HR, UK



0143

Accredited to  
ISO/IEC 17025:2017

### Calmet Laboratory Services, a division of Lazgill Ltd

Issue No: 040 Issue date: 19 May 2021

11b Upper Teddington Road  
Kingston-upon-Thames  
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KT1 4DL

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Calibration performed by the Organisations at the locations specified below

#### Locations covered by the organisation and their relevant activities

##### Laboratory locations:

Location details	Activity	Location code
<b>Address</b> 11b Upper Teddington Road Kingston-upon-Thames Surrey KT1 4DL <b>Contact:</b> M Devanaboyina Tel: +44 (0)20 8977 8455 Fax: +44 (0)20 8614 8048 email: sales@calmet.co.uk	Dimensional, Electrical, Pressure and Torque.	A

##### Site activities performed away from the locations listed above:

Location details	Activity	Location code
<b>At customers premises.</b> The customers' site or premises must be suitable for the nature of the particular calibrations undertaken and will be the subject of contract review arrangements between the laboratory and the customer. <b>Contact:</b> M Devanaboyina Tel: +44 (0)20 8977 8455 Fax: +44 (0)20 8614 8048 email: sales@calmet.co.uk	Dimensional and Electrical.	B



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DETAIL OF ACCREDITATION

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k=2$ )	Remarks	
<b>DIMENSIONAL CALIBRATION</b>			For dimensional calibrations, ranges are stated in millimetres and uncertainty in micrometres, unless otherwise stated. All linear calibration results may also be stated in inch units.	
<b>LENGTH</b>				
Plain plug gauges (parallel) cylindrical setting standards and rollers	1 to 50 diameter 50 to 100 100 to 200 200 to 300	1.0 2.0 3.0 4.0	Using length measuring machine and end standards.	A
Plain and setting ring gauges (parallel)	1 to 10 diameter 10 to 50 50 to 100 100 to 200 200 to 300	2.0 1.5 2.0 3.5 5.0	Using length measuring machine and end standards.	A
Screw plug gauges (parallel) including check and setting plugs	1 to 100 diameter 100 to 200 200 to 300	4.0 5.0 6.0	Single and multi-start, symmetrical thread forms only, using length measuring machine.	A
Screw ring gauges (parallel)	1 to 50 50 to 150 150 to 300	5.0 6.0 8.0	Single and multi-start, symmetrical thread forms only, using length measuring machine. The 1 mm to 12 mm diameter range relates to functional test of size using check plugs.	A
Screw thread pitch	0.2 to 8	1.5	Using length measuring machine	A
Screw thread flank angles	0° to 52°	5.0 minutes of arc	Using a projector	A
Length gauges, flat and spherical ended	25 to 600	1.0 + (8.0 x length in m)	Using end standards	A
Plain gap gauges (parallel)	0.5 to 100 100 to 200	3.0 5.0	Using gauge blocks	A
Parallels	5 to 50 x 100 x 400	From 1.5 up to 5.0	As BS 906:1972 by comparison to datum surfaces and length standards	A
Vee blocks	20 to 150 diameter, vee capacity	From 2.5 up to 7.0	As BS 3731:1987 comparison to datum surfaces	A



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ANGLE				
Squares Blade type	50 to 300 300 to 600	3.0 on squareness 5.0	As BS 939:2007	A
Angle plates and box angle plates	50 to 600	Squareness: 3.0 + (1.0 per 100 mm) Parallelism: 1.0 + (1.0 per 100 mm)	As BS 5535:1978	A
FORM				
Straight edges Cast iron	300 to 8000	1.0 + (2.0 x length in m)	As BS 5204:Part 1:1975	A
Steel, Granite	300 to 2000	1.0 + (2.0 x length in m)	As BS 5204:Part 2:1977	A
Surface plates Granite and Cast iron	160 x 100 to 4000 x 6000	1.5 + (0.80 x diagonal in m)	As BS 817:2008	A & B
MEASURING INSTRUMENTS AND MACHINES				
Micrometers				
External	0 to 900	Heads 2.0 between any two points.	As BS 870:2008	A
Internal	0 to 900	Setting and extension rods 1.0 +	As BS 959:2008	A
Depth	0 to 300	(8.0 x length in m)	As BS 6468:2008	A
Three point bore micrometers	3 to 100 100 to 150	Overall performance 5.0 Overall performance 8.0	Using setting rings	A
Bore indicators	2 to 100 100 to 150	Overall performance 5.0 Overall performance 8.0	Using setting rings or length measuring machine	A
Micrometer heads	0 to 100	1.0	As BS 1734:1951	A



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<b>MEASURING INSTRUMENTS AND MACHINES (continued)</b>				
Vernier / Digital / Dial gauges Calliper	0 to 1000	Overall performance $10 + (30 \times \text{length in m})$	BS 887:2008	A
Height	0 to 1000	Overall performance $10 + (30 \times \text{length in m})$	BS 1643:2008 and ISO13225:2012	A
Depth	0 to 600	Overall performance $10 + (30 \times \text{length in m})$	BS 6365:2008	A
Dial gauges and dial test indicators	0 to 50	1.0	As BS 907:2008 and BS 2795:1981	A
Electronic height gauges (including setting masters)	0 to 1000	$1.0 + (5.0 \times \text{length in m})$	Using end standards.	A
Profile projectors	10 to 100 magnifications	125 at the screen 5.0 linear 3.0 minutes of arc	Using glass scales .	A & B
Feeler gauges	0.02 to 1	3.0	As BS 957:2008	A
Spirit levels	5 seconds of arc to 60 minutes of arc nominal sensitivity	Mean sensitivity 10 % of nominal Minimum of 0.50 seconds of arc	As BS 3509:1962 and BS 958:1968	A
Electronic indicating levels	0 to 10 minutes of arc	1.0 % of range Minimum 0.50 seconds of arc	Using small angle generator.	A
<b>TORQUE CALIBRATION</b>			Calibration results may also be given in units of lbf-in and lbf-ft. The uncertainties quoted are for both the application of the calibration torque and the characteristics of the device being calibrated.	
Torque Wrenches and Torque Drivers	0.1 N·m to 3000 N·m	1.0 %	As BS EN ISO 6789-2:2017	A
Torque Wrenches and Torque Drivers	0.1 N·m to 3000 N·m	1.0 %	As BS EN ISO 6789:2003 (Withdrawn & superseded)	A



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<b>ELECTRICAL CALIBRATION</b>				
DC RESISTANCE				
Specific values	100 $\mu\Omega$ 1 m $\Omega$ 10 m $\Omega$ 100 m $\Omega$ 1 $\Omega$ 10 $\Omega$ 100 $\Omega$ 1 k $\Omega$ 10 k $\Omega$ 100 k $\Omega$ 1 M $\Omega$ 10 M $\Omega$ 100 M $\Omega$ 1 G $\Omega$	60 ppm 35 ppm 15 ppm 12 ppm 6.0 ppm 5.0 ppm 4.0 ppm 4.0 ppm 3.0 ppm 3.0 ppm 6.0 ppm 10 ppm 0.60 % 0.65 %	Known values of resistance for the calibration of measuring instruments.	A
Other values	0 $\Omega$ to 1 $\Omega$ 1 $\Omega$ to 12 $\Omega$ 12 $\Omega$ to 120 $\Omega$ 120 $\Omega$ to 1.2 k $\Omega$ 1.2 k $\Omega$ to 12 k $\Omega$ 12 k $\Omega$ to 120 k $\Omega$ 120 k $\Omega$ to 1.2 M $\Omega$ 1.2 M $\Omega$ to 12 M $\Omega$ 12 M $\Omega$ to 120 M $\Omega$	20 ppm + 60 $\mu\Omega$ 6.7 ppm + 35 $\mu\Omega$ 4.4 ppm + 350 $\mu\Omega$ 3.6 ppm + 230 $\mu\Omega$ 4.4 ppm + 2.3 m $\Omega$ 3.6 ppm + 23 m $\Omega$ 14 ppm + 1.2 $\Omega$ 64 ppm + 120 $\Omega$ 650 ppm + 1.2 k $\Omega$	Using digital multimeter; for the calibration of resistance sources.	A
	0 $\Omega$ to 12 $\Omega$ 12 $\Omega$ to 120 $\Omega$ 120 $\Omega$ to 1.2 k $\Omega$ 1.2 k $\Omega$ to 12 k $\Omega$ 12 k $\Omega$ to 120 k $\Omega$ 120 k $\Omega$ to 1.2 M $\Omega$ 1.2 M $\Omega$ to 12 M $\Omega$ 12 M $\Omega$ to 120 M $\Omega$	130 ppm + 3.5 m $\Omega$ 120 ppm + 4.6 m $\Omega$ 120 ppm + 12 m $\Omega$ 120 ppm + 120 m $\Omega$ 120 ppm + 1.2 $\Omega$ 120 ppm + 12 $\Omega$ 480 ppm + 120 $\Omega$ 1.1 % + 12 k $\Omega$	Using digital multimeter; for the calibration of resistance sources.	B
Specific values	1 $\Omega$ 10 $\Omega$ 100 $\Omega$ 1 k $\Omega$ 10 k $\Omega$ 100 k $\Omega$ 1 M $\Omega$ 10 M $\Omega$ 100 M $\Omega$	95 ppm 23 ppm 10 ppm 6.5 ppm 6.5 ppm 8.5 ppm 13 ppm 40 ppm 100 ppm	Known values of resistance for the calibration of measuring instruments.	B



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DC VOLTAGE	Reference standard values	10 V	0.40 ppm	Using digital multimeter.	A
	Other Values	0 V to 120 mV 120 mV to 1.2 V 1.2 V to 12 V 12 V to 120 V 120 V to 1 kV 1 kV to 12 kV	8.3 ppm + 0.42 $\mu$ V 1.6 ppm + 0.20 $\mu$ V 0.80 ppm 2.0 ppm 7.1 ppm + 0.41 mV 0.50 %	Using digital multimeter; for the calibration of voltage sources.	A
DC CURRENT	0 mV to 120 mV 120 mV to 1.2 V 1.2 V to 12 V 12 V to 120 V 120 V to 1050 V 1 kV to 12 kV	45 ppm + 4.5 $\mu$ V 32 ppm 30 ppm 47 ppm 480 ppm 0.50 %	Using digital multimeter; for the calibration of voltage sources.	B	
	0 V to 220 mV 220 mV to 2.2 V 2.2 V to 11 V 11 V to 22 V 22 V to 220 V 220 V to 1100 V	9.0 ppm + 0.80 $\mu$ V 5.5 ppm + 1.0 $\mu$ V 3.8 ppm + 2.6 $\mu$ V 3.8 ppm + 4.2 $\mu$ V 5.2 ppm + 40 $\mu$ V 6.8 ppm + 400 $\mu$ V	Using high voltage source and divider.	A & B	
	1 $\mu$ A to 10 mA 10 mA to 100 mA 100 mA to 1 A 1 A to 3 A 3 A to 10 A 10 A to 20 A 20 A to 40 A 40 A to 100 A	15 ppm 20 ppm 25 ppm 25 ppm 45 ppm 50 ppm 85 ppm 380 ppm	Using multifunction calibrator; for the calibration of measuring instruments.	A & B	
	10 A to 550 A 550 A to 1000 A	0.55 % 0.55 %	Known values of direct current, using voltage/resistance method.	A	
0 A to 120 $\mu$ A 120 $\mu$ A to 1.2 mA 1.2 mA to 12 mA 12 mA to 120 mA 120 mA to 400 mA 400 mA to 1.2 A 1.2 A to 3 A 3 A to 10 A 10 A to 20 A	600 ppm + 31 nA 600 ppm + 60 nA 600 ppm + 2.4 $\mu$ A 600 ppm + 12 $\mu$ A 600 ppm + 26 $\mu$ A 600 ppm + 240 $\mu$ A 0.12 % + 700 $\mu$ A 0.18 % + 930 $\mu$ A 75 ppm + 75 $\mu$ A	For the calibration of current clamps and similar devices, using multi-turn coil method.	A & B A		
			Using digital multimeter; for the calibration of current sources.	B	



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DC CURRENT (continued)	0 A to 220 $\mu$ A 220 $\mu$ A to 2.2 mA 2.2 mA to 22 mA 22 mA to 220 mA 220 mA to 2.2 A 2.2 A to 10 A	41 ppm + 6.0 nA 36 ppm + 7.0 nA 36 ppm + 40 nA 46 ppm + 700 nA 81 ppm + 12 $\mu$ A 480 ppm + 260 $\mu$ A	Using multifunction calibrator; for the calibration of measuring instruments.	A & B
	AC VOLTAGE			A
	1.2 mV to 12 mV 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 500 kHz	470 ppm + 1.3 $\mu$ V 560 ppm + 1.3 $\mu$ V 0.16 % + 1.3 $\mu$ V 0.59 % + 1.3 $\mu$ V 4.7 % + 2.3 $\mu$ V	Using digital multimeter; for the calibration of voltage sources.	
	12 mV to 120 mV 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 500 kHz	100 ppm + 2.3 $\mu$ V 180 ppm + 2.3 $\mu$ V 510 ppm + 2.3 $\mu$ V 0.10 % + 2.3 $\mu$ V 0.35 % + 2.3 $\mu$ V		
	0.12 V to 1.2 V 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 500 kHz 500 kHz to 1 MHz	94 ppm + 23 $\mu$ V 180 ppm + 23 $\mu$ V 410 ppm + 23 $\mu$ V 950 ppm + 23 $\mu$ V 0.35 % + 120 $\mu$ V 1.2 % + 120 $\mu$ V		
	1.2 V to 12 V 1 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 500 kHz 500 kHz to 1 MHz	100 ppm + 0.46 mV 95 ppm + 0.23 mV 180 ppm + 0.23 mV 370 ppm + 0.23 mV 940 ppm + 0.23 mV 0.35 % + 1.2 mV 1.2 % + 1.2 mV		
	12 V to 120 V 40 Hz to 1 kHz 1 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	240 ppm + 2.3 mV 250 ppm + 2.3 mV 410 ppm + 2.3 mV 0.14 % + 2.3 mV		
	120 V to 700 V 40 Hz to 1 kHz 1 kHz to 20 kHz	470 ppm + 23 mV 700 ppm + 23 mV		
	700 V to 1000 V 10 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.80 % + 260 mV 0.15 % + 440 mV 0.70 % + 700 mV		



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AC VOLTAGE (continued)	5 mV to 120 mV 10 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	850 ppm + 47 $\mu$ V 0.15 % + 58 $\mu$ V 0.70 % + 95 $\mu$ V	Using digital multimeter; for the calibration of voltage sources.	B
	0.12 V to 1.2 V 10 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	600 ppm + 350 $\mu$ V 0.15 % + 580 $\mu$ V 0.70 % + 950 $\mu$ V		
	1.2 V to 12 V 10 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.080 % + 3.5 mV 0.15 % + 5.8 mV 0.70 % + 9.5 mV		
	12 V to 120 V 10 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.080 % + 35 mV 0.15 % + 58 mV 0.70 % + 95 mV		
	120 V to 1000 V 10 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.080 % + 260 mV 0.15 % + 440 mV 0.70 % + 700 mV		
	1 kV to 12 kV 50 Hz to 60 Hz	1.0 %	Using digital multimeter and high voltage divider; for the calibration of voltage sources.	A & B
	200 $\mu$ V to 2.2 mV 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 500 kHz 500 kHz to 1 MHz	420 ppm + 4.0 $\mu$ V 350 ppm + 4.0 $\mu$ V 350 ppm + 4.0 $\mu$ V 470 ppm + 4.0 $\mu$ V 710 ppm + 5.0 $\mu$ V 0.13 % + 10 $\mu$ V 0.17 % + 20 $\mu$ V 0.40 % + 20 $\mu$ V	Using multifunction calibrator; for the calibration of measuring instruments.	A & B
	2.2 mV to 22 mV 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 500 kHz 500 kHz to 1 MHz	270 ppm + 4.0 $\mu$ V 130 ppm + 4.0 $\mu$ V 120 ppm + 4.0 $\mu$ V 220 ppm + 4.0 $\mu$ V 530 ppm + 5.0 $\mu$ V 0.11 % + 10 $\mu$ V 0.15 % + 20 $\mu$ V 0.29 % + 45 $\mu$ V		





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AC VOLTAGE (continued)	22 mV to 220 mV 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 500 kHz 500 kHz to 1 MHz	250 ppm + 12 $\mu$ V 100 ppm + 7.0 $\mu$ V 62 ppm + 7.0 $\mu$ V 130 ppm + 7.0 $\mu$ V 320 ppm + 17 $\mu$ V 670 ppm + 20 $\mu$ V 0.15 % + 25 $\mu$ V 0.28 % + 45 $\mu$ V		A & B		
	220 mV to 2.2 V 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 500 kHz 500 kHz to 1 MHz	250 ppm + 40 $\mu$ V 100 ppm + 15 $\mu$ V 46 ppm + 8.0 $\mu$ V 70 ppm + 10 $\mu$ V 88 ppm + 30 $\mu$ V 350 ppm + 80 $\mu$ V 0.11 % + 200 $\mu$ V 0.18 % + 300 $\mu$ V				
	2.2 V to 22 V 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz 300 kHz to 500 kHz 500 kHz to 1 MHz	250 ppm + 400 $\mu$ V 92 ppm + 150 $\mu$ V 46 ppm + 50 $\mu$ V 70 ppm + 100 $\mu$ V 86 ppm + 200 $\mu$ V 260 ppm + 600 $\mu$ V 0.11 % + 2.0 mV 0.16 % + 3.2 mV				
	22 V to 220 V 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz 100 kHz to 300 kHz	250 ppm + 4.0 mV 93 ppm + 1.5 mV 56 ppm + 600 $\mu$ V 83 ppm + 1.0 mV 160 ppm + 2.5 mV 910 ppm + 16 mV				
	220 V to 1100 V 50 Hz to 1 kHz	74 ppm + 4.0 mV				
	AC CURRENT	6 $\mu$ A to 120 $\mu$ A 20 Hz to 45 Hz 45 Hz to 100 Hz 100 Hz to 5 kHz	0.17 % + 35 nA 750 ppm + 35 nA 750 ppm + 35 nA		Using digital multimeter; for the calibration of current sources.	A
		120 $\mu$ A to 1.2 mA 10 Hz to 20 Hz 20 Hz to 45 Hz 45 Hz to 100 Hz 100 Hz to 5 kHz 5 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.50 % + 240 nA 0.20 % + 240 nA 730 ppm + 240 nA 400 ppm + 240 nA 730 ppm + 240 nA 0.50 % + 470 nA 0.66 % + 1.8 $\mu$ A			



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AC CURRENT (continued)	1.2 mA to 12 mA 10 Hz to 20 Hz 20 Hz to 45 Hz 45 Hz to 100 Hz 100 Hz to 5 kHz 5 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.48 % + 2.5 $\mu$ A 0.20 % + 2.5 $\mu$ A 700 ppm + 2.5 $\mu$ A 380 ppm + 2.5 $\mu$ A 730 ppm + 2.5 $\mu$ A 0.50 % + 4.8 $\mu$ A 0.65 % + 24 $\mu$ A		A
	12 mA to 120 mA 10 Hz to 20 Hz 20 Hz to 45 Hz 45 Hz to 100 Hz 100 Hz to 5 kHz 5 kHz to 20 kHz 20 kHz to 50 kHz 50 kHz to 100 kHz	0.48 % + 24 $\mu$ A 0.18 % + 24 $\mu$ A 730 ppm + 24 $\mu$ A 380 ppm + 24 $\mu$ A 730 ppm + 2.5 $\mu$ A 0.50 % + 48 $\mu$ A 0.65 % + 180 $\mu$ A		
	120 mA to 1 A 10 Hz to 20 Hz 20 Hz to 45 Hz 45 Hz to 100 Hz 100 Hz to 5 kHz 5 kHz to 20 kHz 20 kHz to 50 kHz	0.48 % + 240 $\mu$ A 0.20 % + 240 $\mu$ A 0.10 % + 240 $\mu$ A 0.14 % + 240 $\mu$ A 0.38 % + 240 $\mu$ A 1.2 % + 470 $\mu$ A		
	1 A to 20 A 40 Hz to 1 kHz	750 ppm		
	5 $\mu$ A to 120 $\mu$ A 10 Hz to 5 kHz 5 kHz to 10 kHz	0.18 % + 70 nA 0.41 % + 810 nA	Using digital multimeter; for the calibration of current sources.	B
	0.12 mA to 1.2 mA 10 Hz to 5 kHz 5 kHz to 10 kHz	0.18 % + 480 nA 0.24 % + 2.9 $\mu$ A		
	1.2 mA to 1.2 mA 10 Hz to 5 kHz 5 kHz to 10 kHz	0.18 % + 7.0 $\mu$ A 0.41 % + 81 $\mu$ A		
	12 mA to 120 mA 10 Hz to 5 kHz 5 kHz to 10 kHz	0.12 % + 46 $\mu$ A 0.23 % + 290 $\mu$ A		
		120 mA to 400 mA 10 Hz to 1 kHz 1 kHz to 10 kHz	0.12 % + 460 $\mu$ A 0.24 % + 3.3 mA	
	400 mA to 1.2 A 10 Hz to 5 kHz 5 kHz to 10 kHz	0.12 % + 460 $\mu$ A 0.41 % + 8.1 mA		



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AC CURRENT (continued)	1.2 A to 3 A 10 Hz to 5 kHz 5 kHz to 10 kHz	0.19 % + 2.1 mA 0.41 % + 25 mA	Using multifunction calibrator; for the calibration of measuring instruments.	A	
	3 A to 10 A 10 Hz to 5 kHz 5 kHz to 10 kHz	0.19 % + 7.0 mA 0.42 % + 81 mA			
	9 µA to 220 µA 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	260 ppm + 16 nA 170 ppm + 10 nA 120 ppm + 8.0 nA 290 ppm + 12 nA 0.11 % + 65 nA		A & B	
	220 µA to 2.2 mA 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	250 ppm + 40 nA 170 ppm + 35 nA 110 ppm + 35 nA 200 ppm + 110 nA 0.11 % + 650 nA			
	2.2 mA to 22 mA 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	250 ppm + 400 nA 160 ppm + 350 nA 110 ppm + 350 nA 200 ppm + 550 nA 0.11 % + 5.0 µA			
	22 mA to 220 mA 10 Hz to 20 Hz 20 Hz to 40 Hz 40 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	250 ppm + 4.0 µA 160 ppm + 3.5 µA 110 ppm + 2.5 µA 200 ppm + 3.5 µA 0.11 % + 10 µA			
	220 mA to 2.2 A 20 Hz to 1 kHz 1 kHz to 5 kHz 5 kHz to 10 kHz	250 ppm 35 µA 450 ppm + 80 µA 0.70 % + 160 µA			
	2.2 A to 11 A 45 Hz to 65 Hz 65 Hz to 500 Hz 500 Hz to 1 kHz	550 ppm + 1.6 mA 830 ppm + 1.6 mA 0.26 % + 1.6 mA			
	45 Hz to 60 Hz 10 A to 100 A 100 A to 500 A 500 A to 1000 A	0.15 % 0.55 % 0.60 %		For the calibration of current clamps and similar devices, using multi-turn coil method.	A & B A & B A



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks	
AC RESISTANCE	40 Hz to 1 kHz 0.05 $\Omega$ 0.1 $\Omega$ 0.2 $\Omega$ 0.5 $\Omega$ 1 $\Omega$ 2 $\Omega$ 5 $\Omega$ 10 $\Omega$ 100 $\Omega$ 1 k $\Omega$ 10 k $\Omega$ 100 k $\Omega$	120 ppm 90 ppm 80 ppm 75 ppm 70 ppm 70 ppm 70 ppm 45 ppm 45 ppm 45 ppm 50 ppm 65 ppm	Known values of resistance for the calibration of measuring instruments.	A
AC POWER	47 Hz to 63 Hz  Voltages 60 V to 240 V Currents 0.5 A to 5 A 15 W to 1200 W  Voltages 60 V to 240 V Currents 5 A to 100 A 150 W to 24 kW  Combination of specific voltage and current values: V = 75 V, 100 V, 150 V, 300 V I = 0.5 A, 1 A, 2 A, 5 A, 10 A, 20 A	90 ppm  150 ppm  0.035 %	Using phantom load technique; unity to 0.5 power factor, capacitive or inductive.  Using phantom load technique; unity to 0.5 power factor, capacitive or inductive. Calibrations at lower power factors can be carried out to however the assigned uncertainties may be increased.	A
FREQUENCY	0.2 Hz to 1 kHz 1 kHz to 1000 MHz	2 in 10 <sup>8</sup> 2 in 10 <sup>8</sup>	Multi-period measurement. Frequency measurement.	A
TIME INTERVAL	100 ms to 24 hours	200 ms	Stopwatch calibration.	
TRANSITION TIME	250 ps to 500 ns	5.0 % + 45 ps	For oscilloscope calibration using fast pulse generator.	A & B
BANDWIDTH	50 kHz to 1 GHz	5.0 %	For oscilloscope calibration using wide band oscillator.	A & B
CAPACITANCE	At 1 kHz 1 nF to 10 $\mu$ F	770 ppm	Measurement of capacitance using LCR meter.	A



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**Calmet Laboratory Services, a division of Lazgill Ltd**  
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Calibration performed by the Organisation at the locations specified

Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks	Location Code
TEMPERATURE SIMULATION Ambient in support of reference junction	17 °C to 23 °C	0.10 °C		
Temperature indicators, calibration by electrical simulation	Simulated temperature	Uncertainty of simulated temperature		
Type K	-200 °C to +1370 °C	0.20 °C	Including cold junction compensation.	A
Type J	-200 °C to +750 °C	0.20 °C		
Type N	-200 °C to +400 °C	0.20 °C		
Type T	-200 °C to +1300 °C	0.20 °C		
Type R	0 °C to 1700 °C	0.20 °C		
Type S	0 °C to 1700 °C	0.20 °C		
Resistance thermometer (Pt 100)	-200°C to +800°C	0.030 °C	Using equivalent DC resistance values.	A
Type K	-200 °C to +1370 °C	0.50 °C	Including cold junction compensation.	B
Type J	-200 °C to +750 °C	0.50 °C		
Type N	-200 °C to +400 °C	0.80 °C		
Type T	-200 °C to +1300 °C	0.50 °C		
Resistance thermometer (Pt 100)	-200°C to 800°C	0.10 °C	Using equivalent DC resistance values.	B
CALIBRATION OF 17 <sup>TH</sup> / 18 <sup>TH</sup> EDITION TEST EQUIPMENT			Using dedicated calibrator.	A & B
Insulation Resistance	100 kΩ 1 MΩ 5 MΩ 10 MΩ 100 MΩ 1 GΩ	0.50 % 8.0 % 1.6 % 5.0 % 5.0 % 5.0 %		
Insulation Voltage	50 V to 250 V 250 V to 500 V 500 V to 1 kV	2.0 % 2.0 % 1.5 %		
RCD Trip Current	10 mA to 15 mA 15 mA to 50 mA 100 mA to 100 mA 100 mA to 150 mA 150 mA to 500 mA 500 mA to 1 A	5.0 % 2.0 % 3.0 % 3.0 % 2.0 % 2.5 %		
RCD Trip Time	0 s to 100 ms	2.0 ms		



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CALIBRATION OF 17 <sup>TH</sup> / 18 <sup>TH</sup> EDITION TEST EQUIPMENT (continued)			Using dedicated calibrator.	A & B
Continuity Resistance	10 mΩ to 1 Ω 1 Ω to 10 Ω 10 Ω to 100 Ω 100 Ω to 1 kΩ 1 kΩ to 10 kΩ	1.2 % 1.2 % 1.2 % 1.2 % 1.2 %		
Loop impedance	100 mΩ to 10 Ω 10 Ω to 100 Ω 100 Ω to 1 kΩ	100 mΩ 1.0 Ω 15 Ω		
PAT test Voltage	50 V to 100 V nominal 50 Hz 100 V to 400 V nominal 50 Hz	1.0 V 1.5 V		
Earth Bond resistance	5 mΩ to 50 mΩ 50 mΩ to 5 Ω	5.0 mΩ 10 mΩ		
Earth bond current	10 mA to 500 mA 500 mA to 10 A 10 A to 25 A	10 mA 20 mA 65 mA		
PAT Leakage current	50 μA to 7.7 mA	50 μA		
Flash Test	1 kV to 3 kV 3 kV to 12 kV	100 V 200 V		
Flash Current	1 kV to 3 kV nominal 50 Hz 3 kV to 12 kV nominal 50 Hz	100 V 200 V		
	2 μA to 200 μA 200 μA to 2 mA 2 mA to 20 mA	2.0 μA 30 μA 200 μA		
	2 μA to 200 μA nominal 50 Hz 200 μA to 2 mA nominal 50 Hz 2 mA to 20 mA nominal 50 Hz	3.0 μA 30 μA 300 μA		
Load for PAT	0.13 kW	1.0 % + 1.5 Ω	At nominal UK mains supply voltage	



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Measured Quantity Instrument or Gauge	Range	Calibration and Measurement Capability (CMC) Expressed as an Expanded Uncertainty ( $k = 2$ )	Remarks	
<b>PRESSURE CALIBRATION</b>				
Gas pressure (gauge)			Calibration of devices with an electrical output may be undertaken.	A
Calibration of pressure indicators and gauges	-95 kPa to +200 kPa 200 kPa to 2 MPa 2 MPa to 10 MPa	150 Pa 650 Pa 3.0 kPa	Calibration by comparison with digital pressure standards.	A
Gas pressure (absolute)				A
Calibration of pressure indicators and gauges	10 kPa to 300 kPa 300 kPa to 2.1 MPa 2.1 MPa to 10 MPa	350 Pa 850 Pa 3.2 kPa	Calibration by comparison with digital pressure standards.	A
Hydraulic pressure (gauge)				A
Calibration of pressure indicators and gauges	550 kPa to 69 MPa	0.037 %	Calibration by comparison with deadweight tester.	A
Calibrations using water	0 MPa to 100 MPa	30 kPa	Calibration by comparison with digital pressure standards.	A
END				



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Appendix - Calibration and Measurement Capabilities

**Introduction**

The definitive statement of the accreditation status of a calibration laboratory is the Accreditation Certificate and the associated Schedule of Accreditation. This Schedule of Accreditation is a critical document, as it defines the measurement capabilities, ranges and boundaries of the calibration activities for which the organisation holds accreditation.

**Calibration and Measurement Capabilities (CMCs)**

The capabilities provided by accredited calibration laboratories are described by the Calibration and Measurement Capability (CMC), which expresses the lowest uncertainty of measurement that can be achieved during a calibration. If a particular device under calibration itself contributes significantly to the uncertainty (for example, if it has limited resolution or exhibits significant non-repeatability) then the uncertainty quoted on a calibration certificate will be increased to account for such factors. The CIPM-ILAC definition of the CMC is as follows:

A CMC is a calibration and measurement capability available to customers under normal conditions:

- (a) as published in the BIPM key comparison database (KCDB) of the CIPM MRA; or
- (b) as described in the laboratory's scope of accreditation granted by a signatory to the ILAC Arrangement.

The CMC is normally used to describe the uncertainty that appears in an accredited calibration laboratory's schedule of accreditation and is the uncertainty for which the laboratory has been accredited using the procedure that was the subject of assessment. The CMC is calculated according to the procedures given in M3003 and is normally stated as an expanded uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of  $k = 2$ . An accredited laboratory is not permitted to quote an uncertainty that is smaller than the published CMC in certificates issued under its accreditation.

The CMC may be described using various methods in the Schedule of Accreditation:

- As a single value that is valid throughout the range.
- As an explicit function of the measurand or of a parameter (see below).
- As a range of values. The range is stated such that the customer can make a reasonable estimate of the likely uncertainty at any point within the range.
- As a matrix or table where the CMCs depend on the values of the measurand and a further quantity.
- In graphical form, providing there is sufficient resolution on each axis to obtain at least two significant figures for the CMC.

**Expression of CMCs - symbols and units**

In general, only units of the SI and those units recognised for use with the SI are used to express the values of quantities and of the associated CMCs. Nevertheless, other commonly used units may be used where considered appropriate for the intended audience. For example, the term "ppm" (part per million) is frequently used by manufacturers of test and measurement equipment to specify the performance of their products. Terms like this may be used in Schedules of Accreditation where they are in common use and understood by the users of such equipment, providing their use does not introduce any ambiguity in the capability that is being described.

When the CMC is expressed as an explicit function of the measurand or of a parameter, this often comprises a relative term (e.g., percentage) and an absolute term, i.e. one expressed in the same units as those of the measurand. This form of expression is used to describe the capability that can be achieved over a range of values. Some examples are shown below. It should be noted that these expressions are not mathematical formulae but are instead written in a commonly used shorthand for expressing uncertainties - therefore, for purposes of clarity, an indication of how they are to be interpreted is also provided below.

DC voltage, 100 mV to 1 V: 0.0025 % + 5.0  $\mu$ V

Over the range 100 mV to 1 V, the CMC is 0.0025 %·V + 5.0  $\mu$ V, where V is the measured voltage.

Hydraulic pressure, 0.5 MPa to 140 MPa: 0.0036 % + 0.12 ppm/MPa + 4.0 Pa

Over the range 0.5 MPa to 140 MPa, the CMC is 0.0036 %·p + (0.12·10<sup>-6</sup>·p·10<sup>-6</sup>) + 4.0 Pa, where p is the measured pressure in Pa.

It should be noted that the percentage symbol (%) simply represents the number 0.01. In cases where the CMC is stated only as a percentage, this is to be interpreted as meaning percentage of the measured value or indication.

Thus, for example, a CMC of 1.5 % means 1.5 · 0.01 · i, where i is the instrument indication.